

ABSTRACT OF THE DISCLOSURE

A plurality of secondary batteries are connected
either one of in series and/or in parallel with metal plates,
5 and are joined by connection plates to form a unit with
spacing provided between the secondary batteries disposed
in parallel. Also, when arranging an odd number of the
secondary batteries, an arrangement is also possible where
a connection plate at an end point of an even number of the
10 secondary batteries is joined to the remaining battery so
that the secondary batteries can be arranged in a different
shape. The spacing improves the heat radiation capability
of the secondary batteries, and a pressing force is
prevented from being applied to the secondary batteries by
15 forming supporting struts in the spacing.